



SUGGESTED COMPARISION FOR DUCT MANUFACTURING BY PHARMA ENGINEERS				
ANGLE FRAMES FOR 2" WG STATIC & 4' (1200 SPACING)				
DUCT SIZE	SMACNA	DW/144	IS 655 : 2006	PE
UPTO 450	C-26	E-24	E-26	E-26
451-600	D-26	E-22	E-24	E-24
601-750	E-26	E-22	E-24	E-24
751-1050	F-24	G-22	F-22	G-22
1051-1250	G-22	F-20	F-22	G-22
1251-1500	H-20	F-20	F-22	G-22
1501-2250	J-18		G-20	H-20

ANGLE FRAMES FOR 2" WG STATIC & 8' (2400 SPACING)				
DUCT SIZE	SMACNA	DW/144	IS 655 : 2006	PE
UPTO 450	C-24	C-24	E-26	E-24
451-600	E-22	E-22	E-24	E-24
601-750	E-20	E-22 (Stiffner 4')	E-24	E-24
751-1200	G-18	G-22 (Stiffner 4')	F-22	G-22

ANGLE FRAMES FOR 3" WG STATIC & 4' (1200 SPACING)				
DUCT SIZE	SMACNA	DW/144	IS 655 : 2006	PE
UPTO 450	C-26	E-24	E-22	E-26
451-600	E-24	E-22	E-20	E-24
601-750	E-24	E-22	E-20	E-24
751-1050	G-22	E-22	F-18	G-22
1051-1250	H-20	F-20	F-18	H-22
1251-1500	I-18		IS DONOT PROVIDE DATA FOR 3" THE ABOVE DATA FOR 3"	I-18
1501-2250	I-18			I-18

ANGLE FRAME LEGEND			
C	25X25X2	G	40X40X3
D	20X20X3	H	40X40X5
E	25X25X3	I/J	50X50X6
F	30X30X3		